

# RENFREW COUNTY SKILLS COMPETITION Scope of Welding

# Purpose of the challenge:

To test and evaluate student's welding and fitting skills, and to help prepare students for the demands of industry. **Maximum number of competitors is 15.** Space available will determine the total number of competitors from each school. Each school will be allotted one registration with extra spaces offered if available.

### NOTE:

- ALL COMPETITORS MUST BE PRE-REGISTERED. NO LATE ENTRIES.
- Appropriate clothing and safety equipment must be worn.
- No communication with teacher advisors or visiting students during the competition. All questions to be directed to the judges.

## **General Skills and Knowledge to be tested:**

- General safety on welding and safe working habits
- •Ability to read welding blueprints and identify welding symbols on the blueprint (imperial dimensions)
- Transfer of measurements and other information from blueprint to the project
- Fit and tack weld components
- Welding with various processes: MIG and ARC
- Interpretation and application of welding symbols
- Cleaning of finished welds
- Lap joint, Butt joint, T-joint, Corner joint
- \*\*\* The plans for the actual project will be supplied on the day of the competition. A practice drawing is linked here with this scope for student preparation this is similar to the competition project.
- \*\*\*No communication with teacher advisors or visiting students during the competition. All questions to be directed to the judges.

# **Equipment and Materials:**

| Supplied by Competitor:   | Supplied by Committee:  |
|---|---|
| Work clothing/coveralls appropriate for welding   | Ear protection,     gloves and safety Glasses                       |
| <ul> <li>PPE – welding helmet and safety boots etc.</li> <li>( speed masks allowed )</li> </ul> | <ul><li>Chipping hammers<br/>and wire brush</li></ul>               |
| Scriber and pen/pencil  | ☐ Clamps and magnets  |
| *** Safety glasses must be worn during the contest.   | <ul><li>7018 and 6011 welding rods</li><li>Materials list</li></ul> |
|   | All power sources   |

### Timetable:

| 8:00         | Registration and Orientation |
|--------------|------------------------------|
| 8:30 - 11:00 | Projects begin               |
| 11:00 -11:30 | Lunch Break                  |
| 11:30 - 1:30 | Finish Welding Project       |
| 1:30-2:00    | Judging                      |
| 2:30         | Awards Ceremony              |

Judging Criteria: Total possible score is 100%. A rubric will be given on competition day.